



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0060.011

DVS ZERT GmbH hereby certifies that the welding company

**Addit Sp. z o.o.
ul. Przemysłowa 20
07-100 Wegrów
Poland**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity D, P**

in the range indicated in the annex.

validity: 2025-02-01 until 2028-01-31

Düsseldorf, 2025-02-01

Place and date of issue

Lead auditor: M.Eng. KOLODZIEJ

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22 23 23	t = 3 - 16 mm t = 1.5 - 20 mm t = 3 - 60 mm	- FW, EN ISO 15614-2 BW, EN ISO 15614-2
135	1.1, 1.2, 2.1, 8.1, 8.1/1.1 1.1, 1.2, 2.1, 8.1, 8.1/1.1 1.2 2.2 2.2	t = 1 - 16 mm t = 1 - 16 mm t = 3 - 9 mm D ≥ 30 mm t = 1.5 - 6 mm t = 2 - 10 mm	BW, EN ISO 15614-1 FW, EN ISO 15614-1 BW BW FW
141	1.1, 1.2, 2.1, 23, 8.1, 8.1/1.1 1.1, 1.2, 2.1, 23, 8.1, 8.1/1.1	t = 0.7 - 20 mm D ≥ 20 mm t = 0.7 - 20 mm D ≥ 20 mm	BW, EN ISO 15614-2 FW, EN ISO 15614-2
21	1.1, 22, 8.1	t = 0.8 - 4 mm	EN ISO 15614-12
23	1.1, 8.1	t = 1.5 - 4 mm	D = M5 - M10; EN ISO 15614-12
521	8.1	t = 1.5 - 2.5 mm	BW, EN ISO 15614-11
783	8.1	-	D = M8; EN ISO 14555
784	1.1, 8.1/7.1	-	D = M6; EN ISO 14555
786	1.1, 8.1	-	D = M3 - M8; EN ISO 14555

Area of Application:

- New build of railway vehicles and their components
- Design of railway vehicles and their components

Responsible welding coordinator(s):

Pawel Cegielka, IWE

born: 1983-01-31

1st deputy(ies) of the responsible welding coordinator(s):

Marek Dmowski, IWT

born: 1972-03-16

Others deputies:

Zbigniew Banaszek, IWS
Michal Dolowy, IWT
Marcin Lidka, IWS
Karol Paczowski, IWS
Norbert Sasin, IWS
Krzysztof Janowski, IWS
Pawel Rutkowski, IWS
Jaroslaw Grzeda, IWS
Marcin Gromek, Level C
Piotr Marchlik, Level C
Grzegorz Wasowski, Level C
Tomasz Wójcik, Level C

born: 1966-02-24
born: 1985-11-05
born: 1987-06-03
born: 1983-08-11
born: 1975-12-30
born: 1985-10-14
born: 1980-04-16
born: 1990-07-29
born: 1990-08-07
born: 1979-10-04
born: 1981-09-29
born: 1983-02-15



Scope of the certificate

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Remarks:

welding production workshop adress:

ul. Berka Joselewicza 6

07-100 Wegrów

Mr. Marcin Gromek (level C), born:07.08.1990; Mr. Piotr Marchlik (level C), born:04.10.1979

Mr. Grzegorz Wasowski (level C), born:29.09.1981; Mr. Tomasz Wójcik (level C), born:15.02.1983

are appointed in support of the responsible welding supervisors, are limited to

technical review for components classified to CL2 and CL3.

The welding coordinator Pawel Cegielka is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/060/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

