



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0060.008

DVS ZERT GmbH hereby certifies that the welding company

Addit Sp. z o.o.
ul. Przemysłowa 20
07-100 Wegrów
Poland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P

in the range indicated in the annex.

validity: 2022-02-01 until 2025-01-31

Düsseldorf, 2022-01-27
Place and date of issue

Lead auditor: M.Eng. KOLODZIEJ

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23 23	t = 1.5 - 6 mm t = 1.5 - 20 mm	BW, EN ISO 15614-2 FW, EN ISO 15614-2
135	1.1, 1.2, 2.1, 8.1, 8.1/1.1 1.1, 1.2, 2.1, 8.1, 8.1/1.1	t = 1 - 16 mm t = 1 - 16 mm	BW, EN ISO 15614-1 FW, EN ISO 15614-1
141	1.1, 1.2, 2.1, 23, 8.1, 8.1/1.1 1.1, 1.2, 2.1, 23, 8.1, 8.1/1.1	t = 0.7 - 20 mm D ≥ 20 mm t = 0.7 - 20 mm D ≥ 20 mm	BW, EN ISO 15614-2 FW, EN ISO 15614-2
21	1.1, 22, 8.1	t = 0.8 - 4 mm	EN ISO 15614-12
23	1.1, 8.1	t = 1.5 - 4 mm	D = M5 - M10; EN ISO 15614-12
521	8.1	t = 1.5 - 2.5 mm	BW, EN ISO 15614-11
783	8.1	-	D = M8; EN ISO 14555
784	1.1, 8.1/7.1	-	D = M6; EN ISO 14555
786	1.1, 8.1	-	D = M3 - M8; EN ISO 14555

Area of Application:

- New Construction of assemblies and components for rail vehicles

Responsible welding coordinator(s):

Pawel Cegielka, IWE

born: 1983-01-31

1st deputy(ies) of the responsible welding coordinator(s):

Marek Dmowski, IWT

born: 1972-03-16

Others deputies:

Zbigniew Banaszek, IWS
 Michal Dolowy, IWS
 Marcin Lidka, IWS
 Karol Paczowski, IWS
 Norbert Sasin, IWS
 Krzysztof Janowski, Level C

born: 1966-02-24
 born: 1985-11-05
 born: 1987-06-03
 born: 1983-08-11
 born: 1975-12-30
 born: 1985-10-14

Remarks:

The conditions to carry out the welder tests and the operator tests acc. ISO 9606-1/2 and ISO 14732 for Mr. Pawel Cegielka exist.
 responsible for design: Mr. Pawel Cegielka

Register no.:

DVSZERT/15085/CL1/060/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.